



Tel (613) 632-5200
Fax 613 632-5246

D3811-043
Job Sheet 198702

Part No: D3811-043

Part Name: Seat Track Assembly

Job Qty: 1 pcs



Job Created: 8/1/19

Due Date: 8/12/19

Type: SOLD

Status: New

Job Tracking No:

Created By: Marie Lajeunesse

Priority: Medium

Description: SHIP TO HANGAR ONE PER
ECN 19-777 CAR 19-315

Note: DWG D3811 REV.B IPP REV:A 19.08.01 NEW ISSUE DD VERF:DP
Ship Via:

Bill of Materials

Job Routing

Job Routing																
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off								
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time									
100	Small Fab - 1	1 pcs		8/12/19	0.00	0.13	Small Fab - 1	DAS 58 9-89 OCT 09 2019								
							Small Fab - 2									
							Small Fab - 3									
							Small Fab - 4									
							Small Fab - 5									
							Small Fab - 6									
							Small Fab - 7									
							Small Fab - 8									
							110		QC 5	1 pcs		8/12/19	0.00	0.00	QC 5 - 10	DAS 81 9-89 OCT 09 2019
QC 5 - 12																
QC 5 - 17																
QC 5 - 18																
QC 5 - 19																
QC 5 - 22																
QC 5 - 24																
QC 5 - 3																
QC 5 - 43																
QC 5 - 49																
QC 5 - 51																
QC 5 - 58																
QC 5 - 68																
QC 5 - 9																
QC 5 - 50																
QC 5 - 30																
QC 5 - 40																
QC 5 - 61																
QC 5 - 81																
120	Packaging 3-1 - Stock - B4B	1 pcs		8/12/19	0.00	0.00		Packaging 3 - 1 - B4B								
								Packaging 3 - 2 - B4B								
							Packaging 3 - 3 - B4B									

				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
130 QC 21 - SA	1 pcs	8/12/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	70
				QC 21 - SA - 53	53

DAS

21

53

OCT 09 2019

Part Op 100 - ASSEMBLE AS PER DWG ***TORQUE FASTENERS TO 20-25 in-lbs***
 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
 120 - (Identify as per dwg & Stock Location: _____)
 130 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3811-3	Bushing	4 pcs (4 ea)	100-Small Fab - 1	5097204
D3811-5	Seat Track	1 (1 ea)	100-Small Fab - 1	517370
MS21042L3	Nut	2 Ea (2 ea)	100-Small Fab - 1	5218591
MS27039-1-15	Screw	2 Ea (2 ea)	100-Small Fab - 1	5211533
				5114920

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D3811-3	4	27	0
	D3811-5	1	0	0
	MS21042L3	2	763	0
	MS27039-1-15	2	274	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION			DEPARTMENT/PROCESS			Engineering Water Jet Supplier Quality			
Date: _____		Sequence #: _____			QTY Affected: _____			MRB (QS1042)			
Description Work Order Deviation		Disposition									
Root Cause Operator Manufacturing Process Equipment/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors		FAULT CATEGORY									
		Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details:			Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function			Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up			
								Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread			

Completed By

Lead hand / Supervisor

QC / QA Coordinator